

**PROCESSO SPECIALE**  
(SPECIAL PROCESS)

**CONTROLLO MAGNETICO (MPI)**

**NORME APPLICABILI**  
(APPLICABLE SPECIFICATIONS)

**9400F – 00.70Q**

**FORNITORE**  
(EXTERNAL SOURCE)

**Poggipolini s.r.l.**  
**Via Emilia n.262**  
**San Lazzaro Savena (BO) ITALY**

**IDENTIFICAZIONE IMPIANTO/APPARECCHIATURA**  
(PLANT/EQUIPMENT IDENTIFICATION)

➤ **MAGNETOSCOPIO**

Produttore: ;CGM  
Modello: 1000/500 s/n 15714  
Apertura testate: 1000 mm max  
Tipo di corrente: FWDC  
Max output nominale: 6000 A (circolare e longitudinale)  
Diametro bobina: 500 mm  
Numero spire bobina: 5

➤ **SMAGNETIZZATORE CON BOBINA A TUNNEL.**

A frequenza di rete in AC e FWDC a rampe decrescenti, 400 V dimensioni 300 x 300 x 300 mm – mod. CGM n. 11565/14

**DATA SCADENZA**  
(EXPIRATION DATE)

**Marzo 2022**

**LIMITAZIONI**  
(RESTRICTIONS)

*Qualifica limitata al controllo di particolari di responsabilità AvioAero.*

**MOTIVO DELLA QUALIFICAZIONE**  
(QUALIFICATION REASON)

**Programma LSH**

**LA PRESENTE QUALIFICAZIONE VIENE RILASCIATA SULLA BASE DELLE  
EVIDENZE CONTENUTE NELLA SEGUENTE DOCUMENTAZIONE ALLEGATA:**  
(THIS QUALIFICATION IS RELEASED ON THE BASIS OF THE ENCLOSED DOCUMENTS)

**SCHEDE TECNICHE DI PROCESSO**  
(SPECIAL PROCESS DATA CARDS)

**RELAZIONE TECNICA Audit SU\_20\_SPR074**  
(TECHNICAL REPORT)

**DATA**  
(DATE)

**SPECIALISTA DI PROCESSO SPECIALE/ CONTROLLI  
NON DISTRUTTIVI**  
(SPECIAL PROCESS/NON DESTRUCTIVE TESTING  
SPECIALIST)



**RESPONSABILE SPECIAL PROCESSES**  
(HEAD OF SPECIAL PROCESSES)

09/03/21

*Quaglia Loris*  
Quaglia Loris / 3° Livello MPI

Torta Fabrizio

*Torta Fabrizio*

<b>Source side</b>			
Source (Supplier, Shop, Satellite) POGGIPOLINI SpA		Phone Number 0516256090	Fax Number
Address Via Emilia Levante, 262		City/State/Zip San Lazzaro di Savena (BO)	
Print Name Gianluca Galeati	Date 01/03/2021	Phone Number 0516256090	GE Value Engineer
Documents 9400F	Engine Model	Nomenclature	
<p>What is problem being experienced? (Please check the commodity type on back of form)</p> <p>Si richiede autorizzazione all'utilizzo delle lampade LED per effettuare le Ispezioni in alternativa a quanto prescritto dalla 9400F.</p> <p>We require authorization for use LED lamps to carry out inspection as an alternative to the requirements of 9400F.</p>			
<p>What happens if problem is not resolved?</p>			
<p>Describe proposed change and how it will resolve the problem. Include cost, weight, and non-conformance reduction estimates.</p>			
<p>Describe details of documents to be affected (each change, dimension, word, phrase, etc. Must be clearly stated and located by sheet, zone, page, or paragraph number). (Use additional sheets if necessary)</p>			
<b>GE Avio side</b>			
<p>Could the problem have an impact on engine safety?</p>		<p><input type="checkbox"/> Yes → SPMT to be set</p> <p><input checked="" type="checkbox"/> No</p>	
<p>GE Avio Reply</p> <p>THE DRAGGAGE CAN BE GUARANTEED SINCE THE LAMP ARE ALLOWED ON THE INTERNAL STANDARD SPEC. 9400F, NOT ONLY LAMP, BUT BE CONTROLLED BY THE SUPPLIER, PROVIDED FOR AN INTERNAL SPECIFICATION, FRAME TRAINING,</p>			
Signature	Date	Owning Organization	
	9/3/2021		

GE AVIO SRL SPECIAL  
PROCESSING  
QUALITY CONTROL  
3TH ELEC. MP1 AA & GE